

Main menu

Only input of the codenumber of the species of wood, of the thickness of wood and of the desired final moisture content in the main menu is necessary to set the data for the appropriate drying schedule.

Species Number	(100..328)	205	↑
Thickness	(20..140mm)	35	↑
Final humidity	(4.0..25.0%)	25	↑
Temp.-increasing	(3..30C/h)	10	↑
Conditioning	(Yes,No)	No	↑
Equalizing	(Yes,No)	Yes	↑
Spraying/Pause	(0%..99%)	50	↑
Date / Time	Fr 18.05.01 09:48		↑

1 2 3 4 5 6 7 8 9 2

Menu of measuring data

Readings of up to 16 M.C. measuring points and of up to 2 temperature and 2 EMC measuring points are displayed.

The fictitious measuring point allows the control of the drying process without virtual M.C. measuring points.

Individual selection of M.C. points governing the drying process and determining its shut-down once the final moisture content has been attained, can be made in this menu.

Meas values [Menu 2]										MC	↕	UEP	1
Selection:										38.0	↕	29.6	1
MC	EN	E1	E2	TN	T1	T2	Htg			↑	↓		
6	10.7	8.7	9.2	48.0	35.3	34.2	45			↑	↓		
Dif	Mean	Core		FS	M0	Dmp				↑	↓		
0.0	Peak	Mixt			97	0.0	33			↑	↓		
M1C	M2C	M3C	M4C	M5C	M6C	M7C	M8C			↑	↓	1	
45.0	39.0	41.0	27.0	18.0	17.0	16.0	7.0			↑	↓	1	
M1S	M2S	M3S	M4S	M5S	M6S	M7S	M8S			↑	↓	3	
40.0	32.0	39.0	25.0	7.0	6.0	5.0	10.0			↑	↓	3	

Menu of nominal values

Unterteilung in 17 Trocknungsphasen:

The drying schedule is sub-divided into 17 phases:

- Heating up phase
- Warming through phase
- 13 drying phases, from 60% m.c. down to the final m.c. in small steps that can be modified in-dividually.
- Equalising phase
- Cooling down phase
- Visualisation of the position of the heat valve, of the spray valve and of the damper actuator(s).

Ph	Nominal Values [Menu 3]									
0	t	MC	T	Emc	Dif	FS	Spr			
1	8	0	32	14.8	100	70	1			
2	8	0	48	13.3	100	77	1			
D 3	0	60	48	11.8	100	100	1			
D 4	0	47	48	11.6	100	100	1			
D 5	0	35	48	10.7	Ph	Emc		↑	↓	
D 6	0	34	49	10.7	3	11.8		↑	↓	
D 7	0	33	50	10.6	Ph	Emc		↑	↓	
D 8	0	32	52	10.5	4	11.6		↑	↓	

Optional display of the degree of opening, expressed as percentage, of the heat valve and of the dampers (for every damper individually). Error message if not all of the dampers have the same opening degree.

The number of drying phases can be increased or reduced by the operator. Temperature and EMC are gradually adapted at transition from drying phase to drying phase. Intermediate conditioning phases at selectable intervals and length can be inserted with higher EMC values.